

Fig. 1

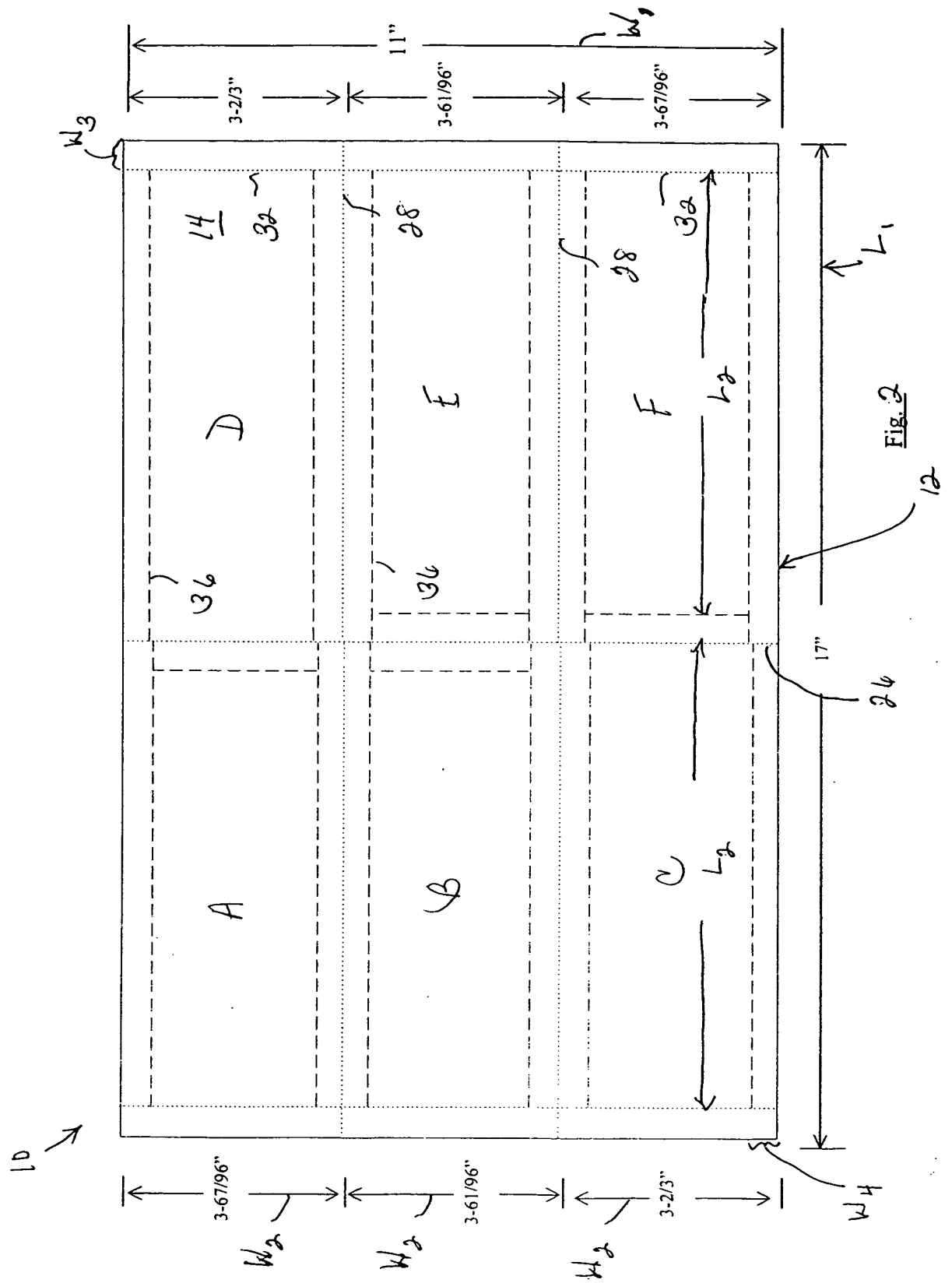


Fig. 2

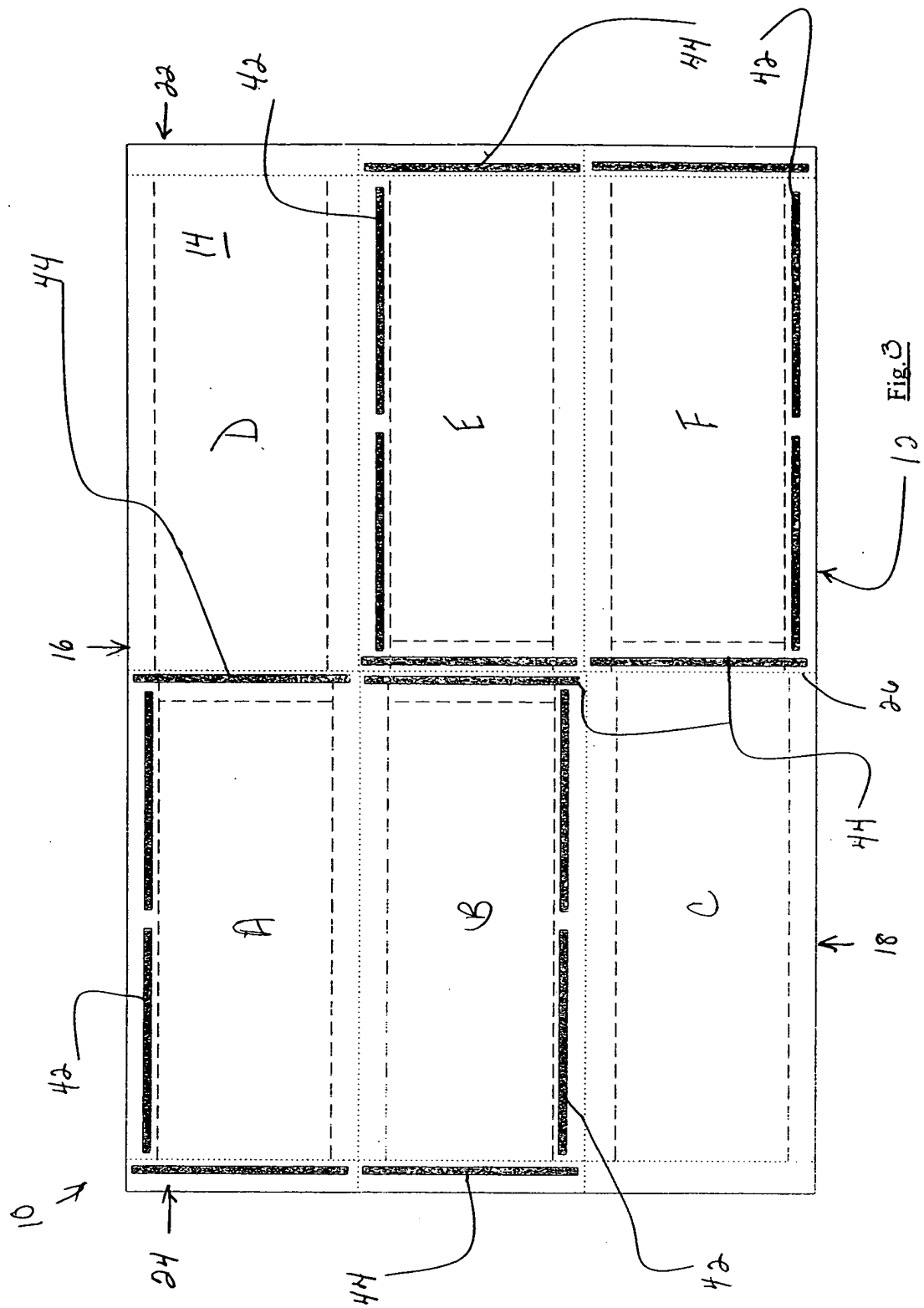
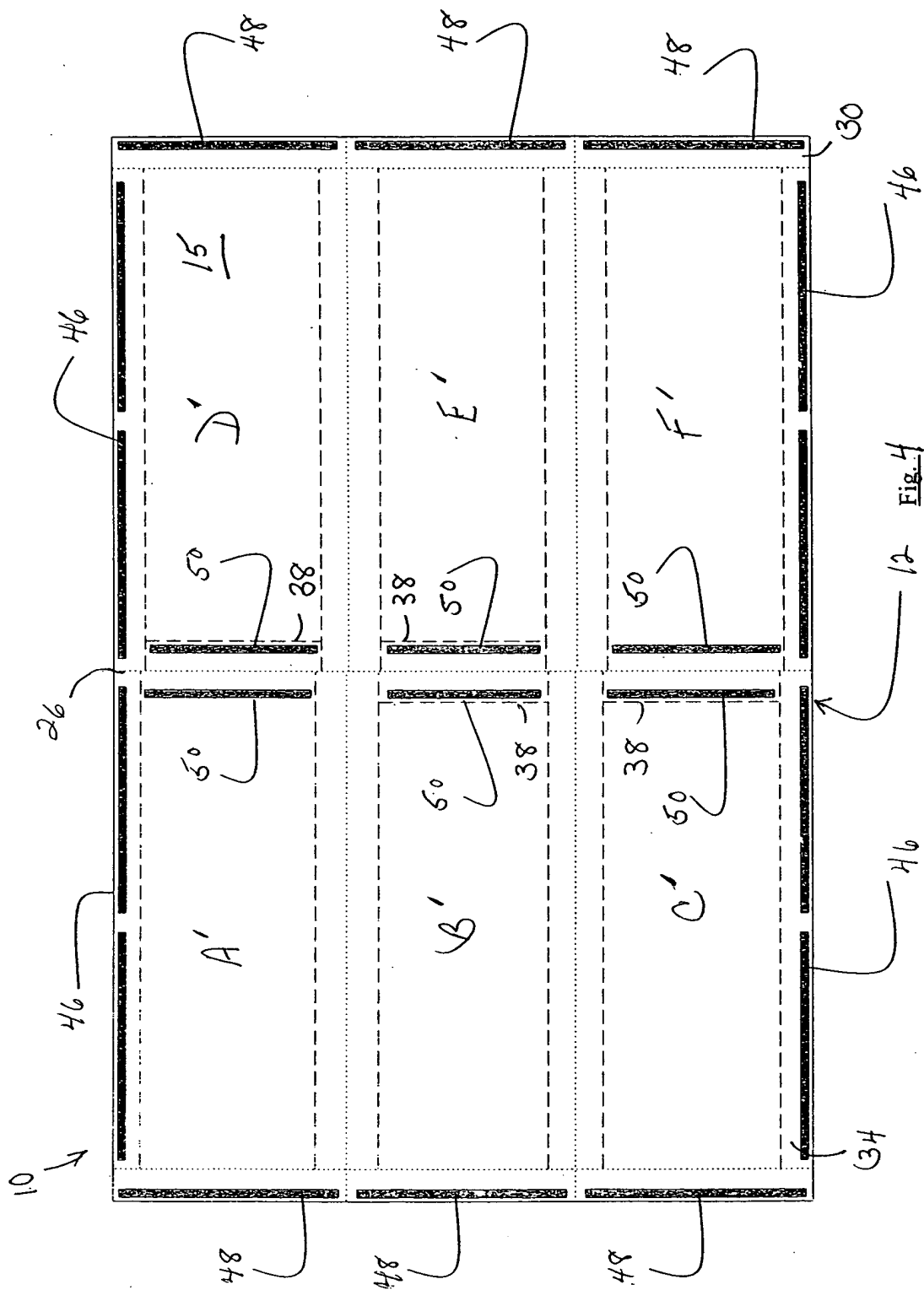


Fig. 3



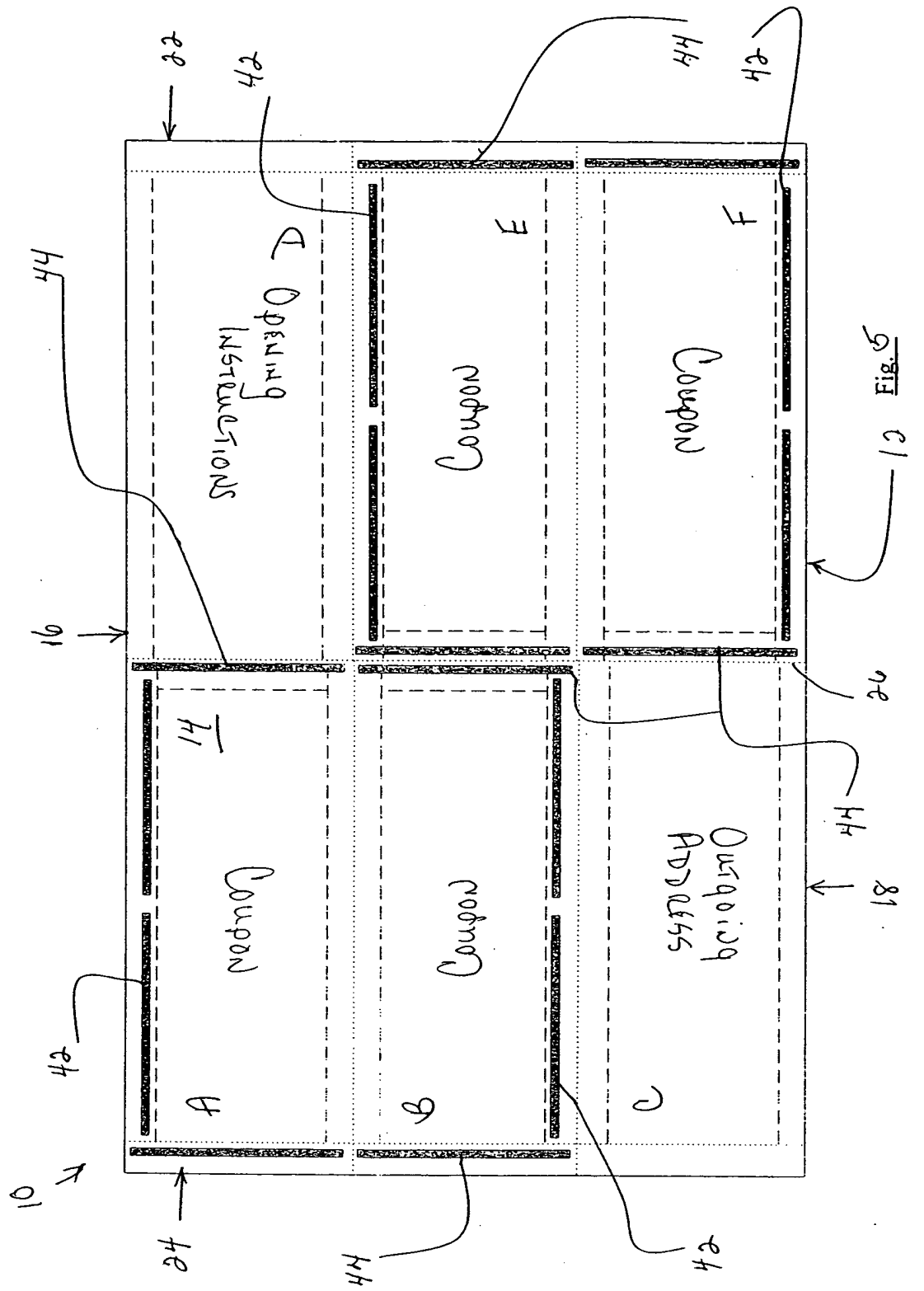


Fig. 5

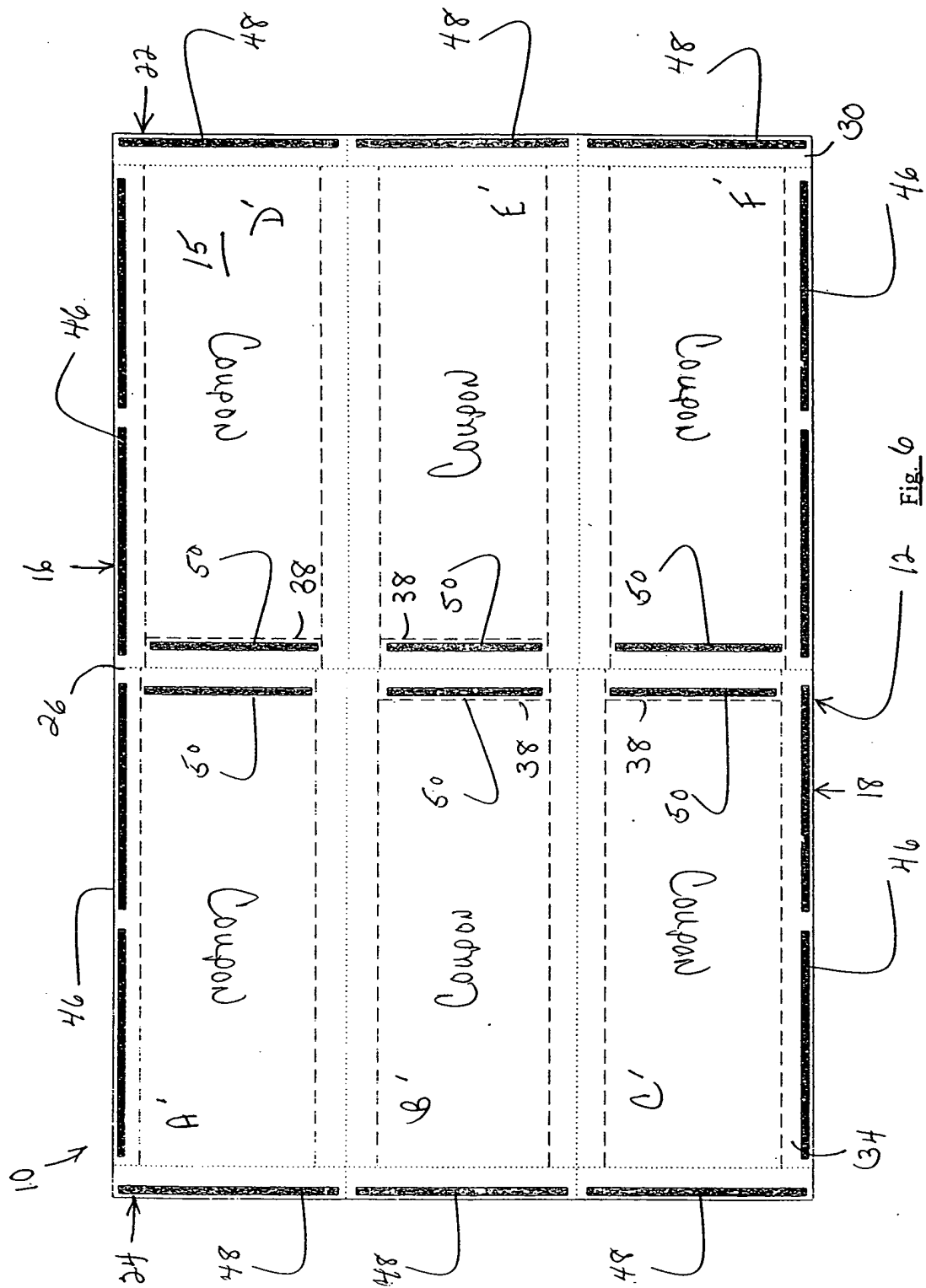


Fig. 6

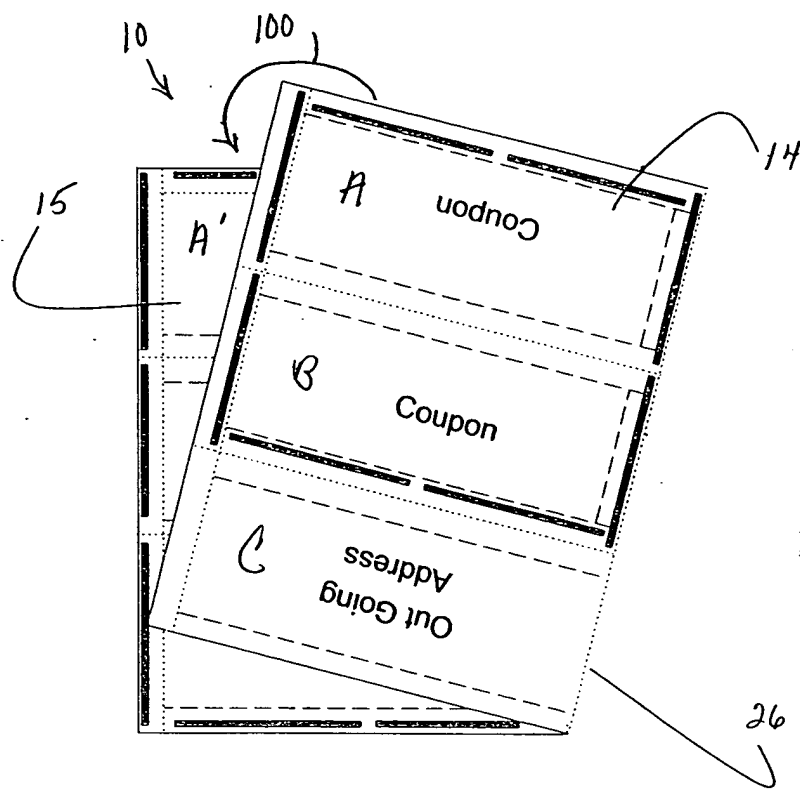


Fig. 7A

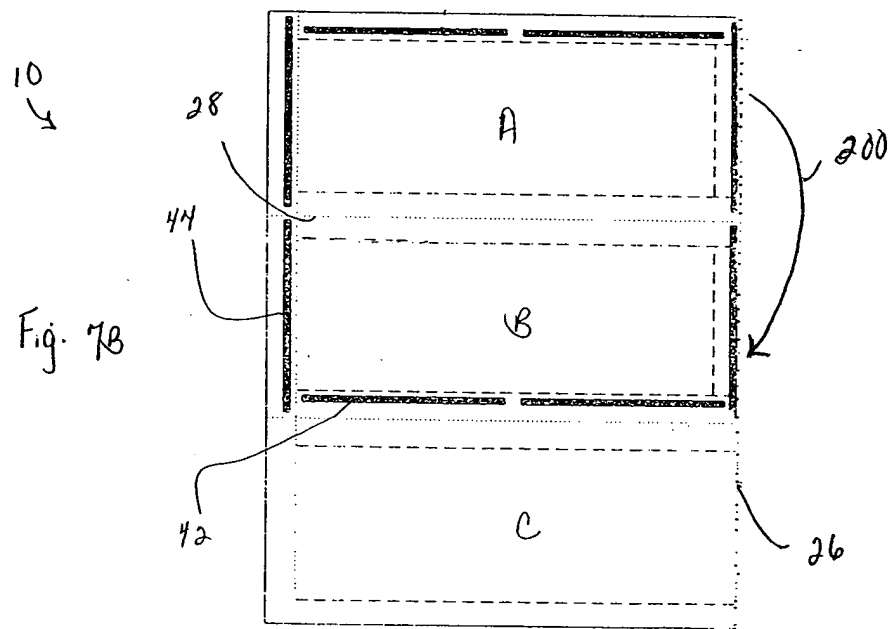
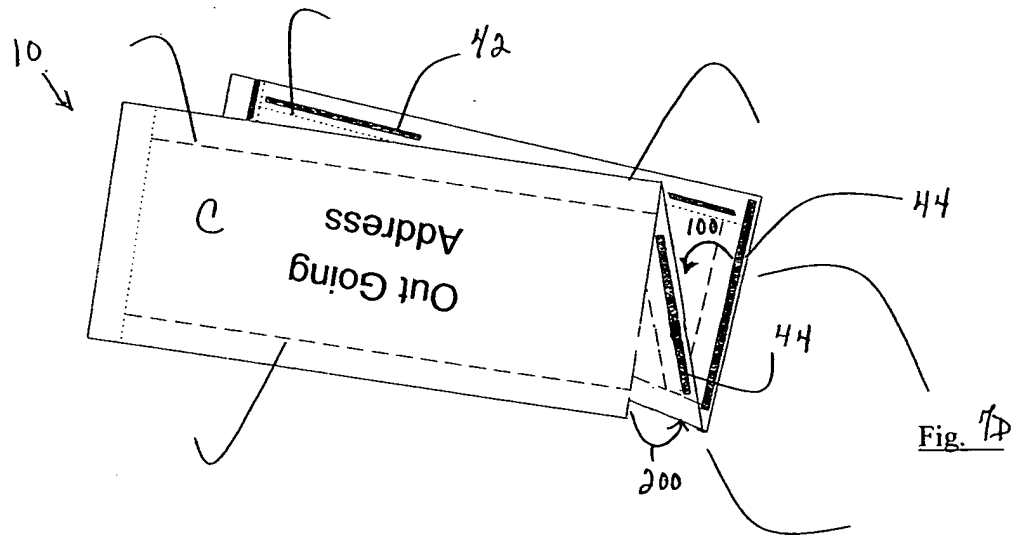
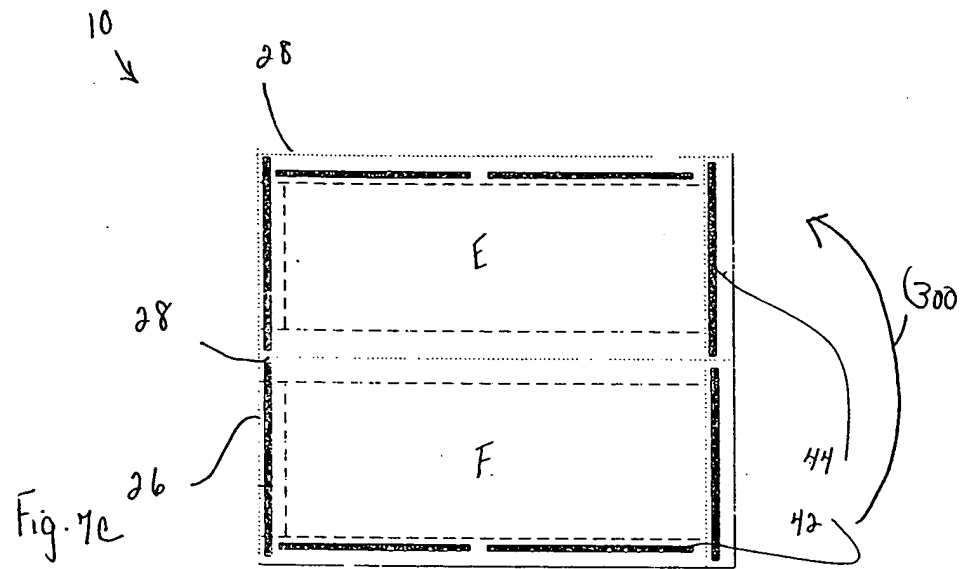


Fig. 7B





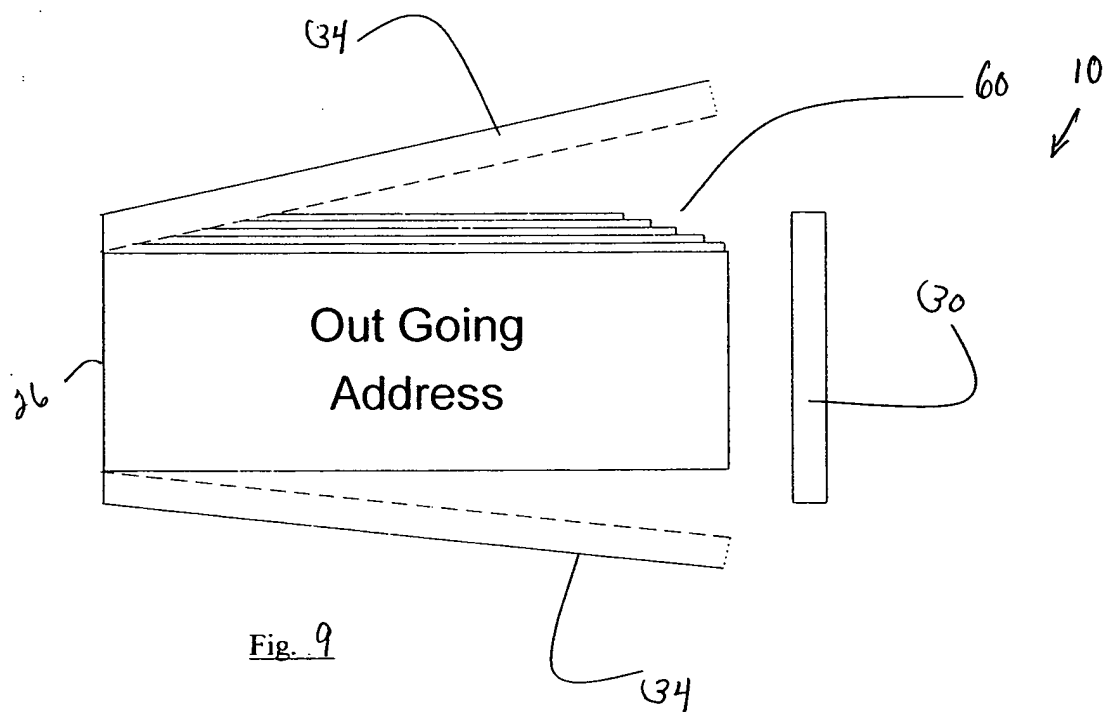
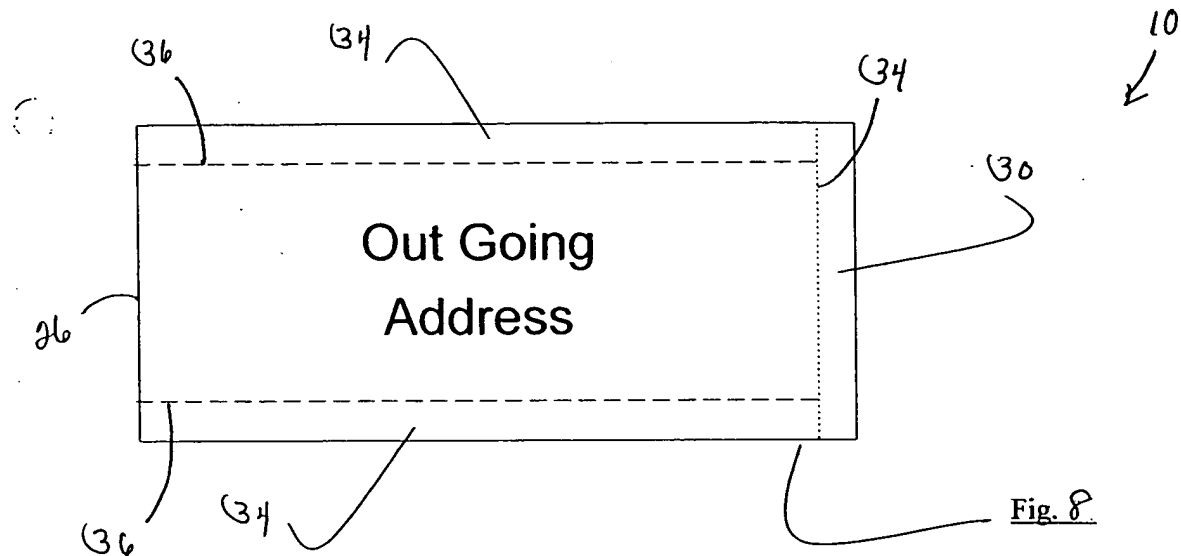
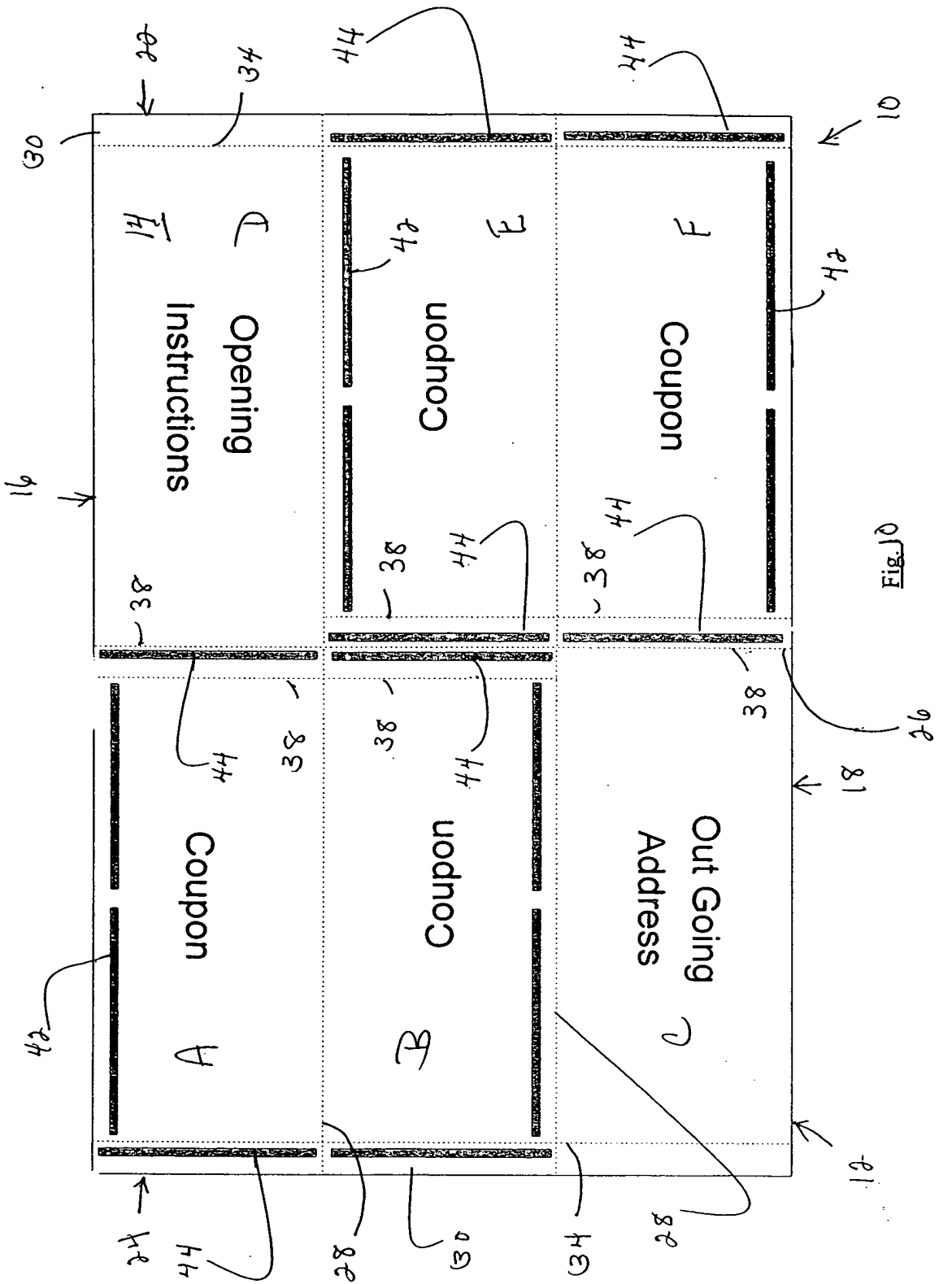


Fig. 10



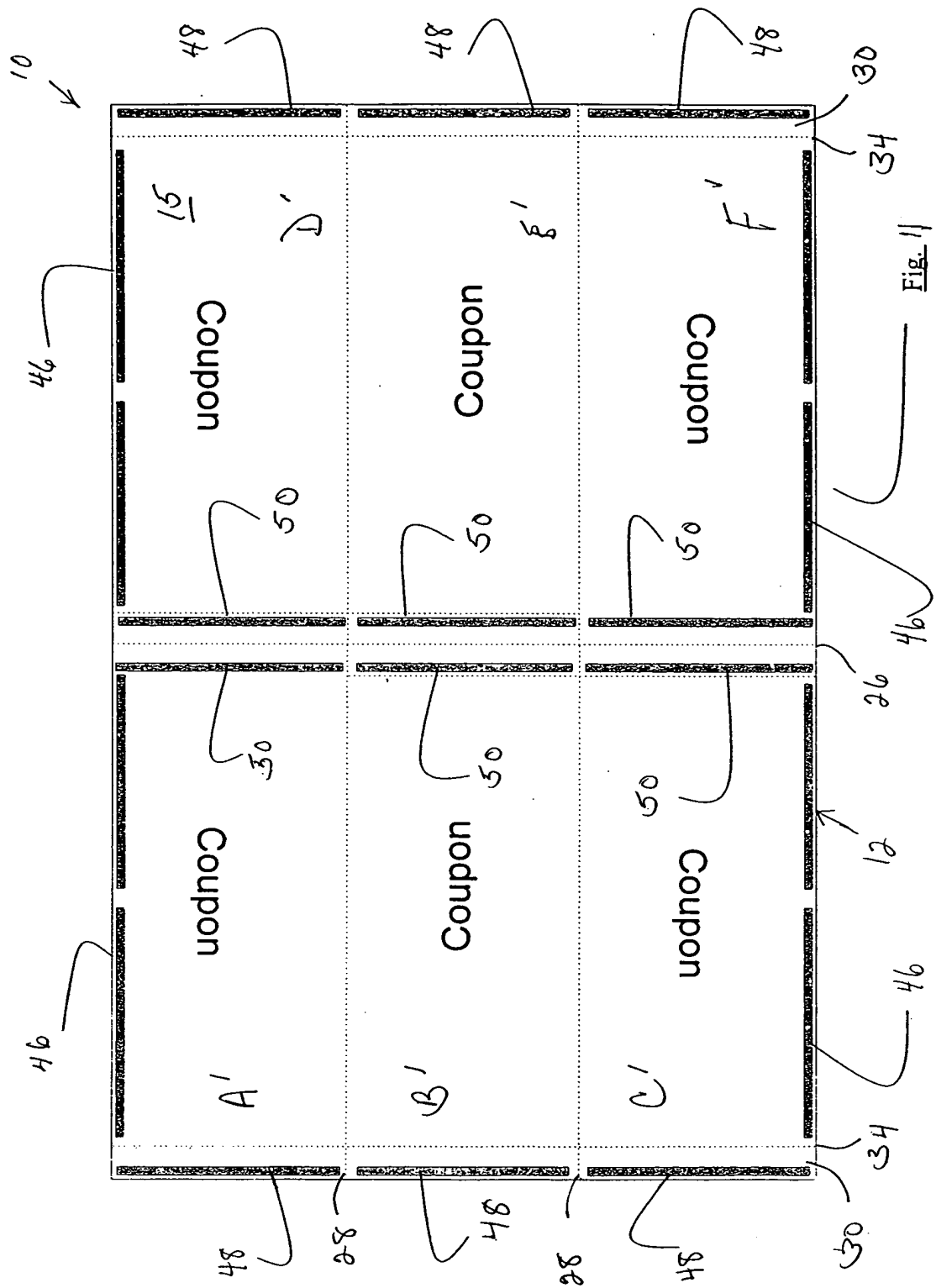


Fig. 8

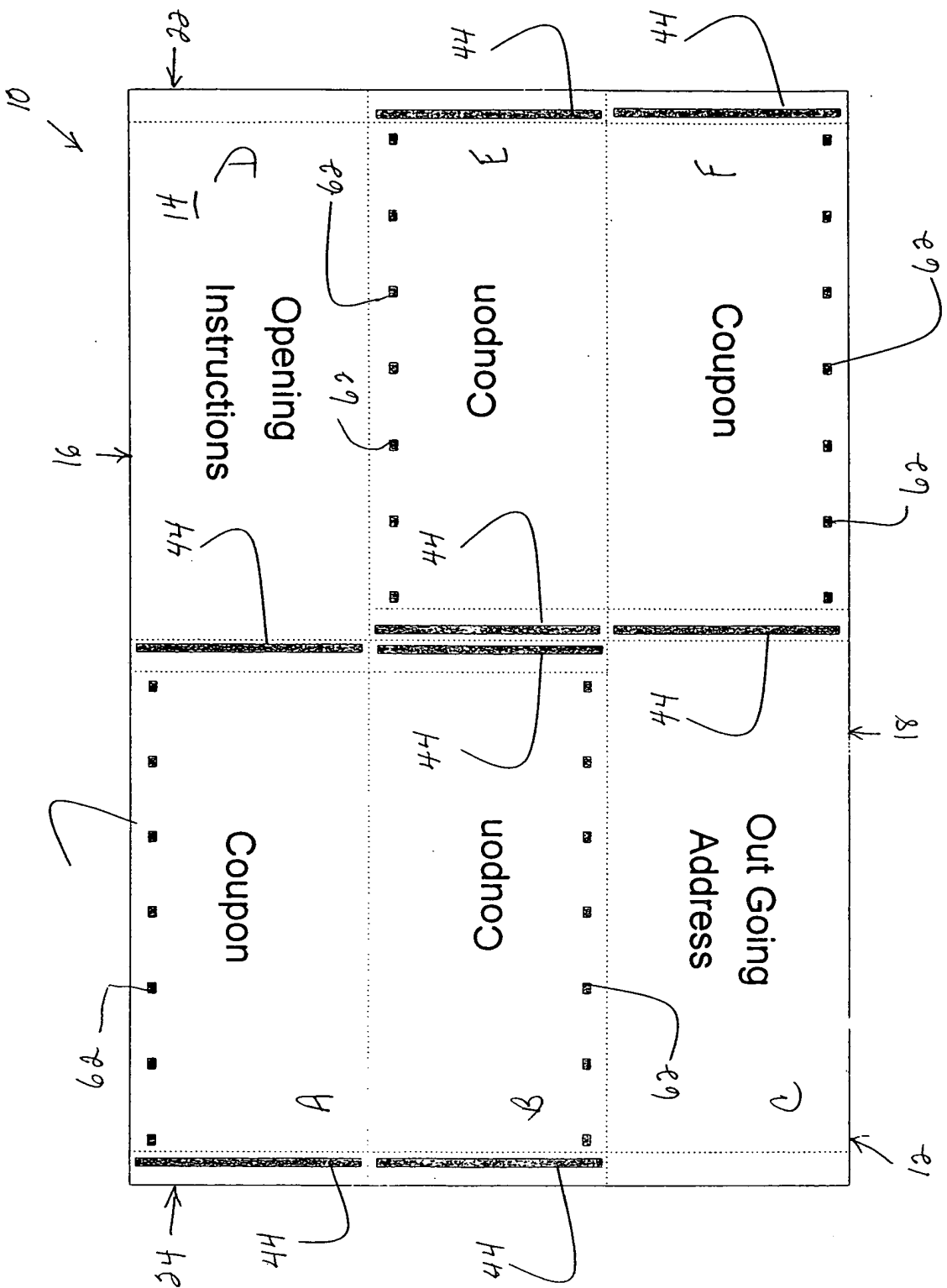


Fig. 13

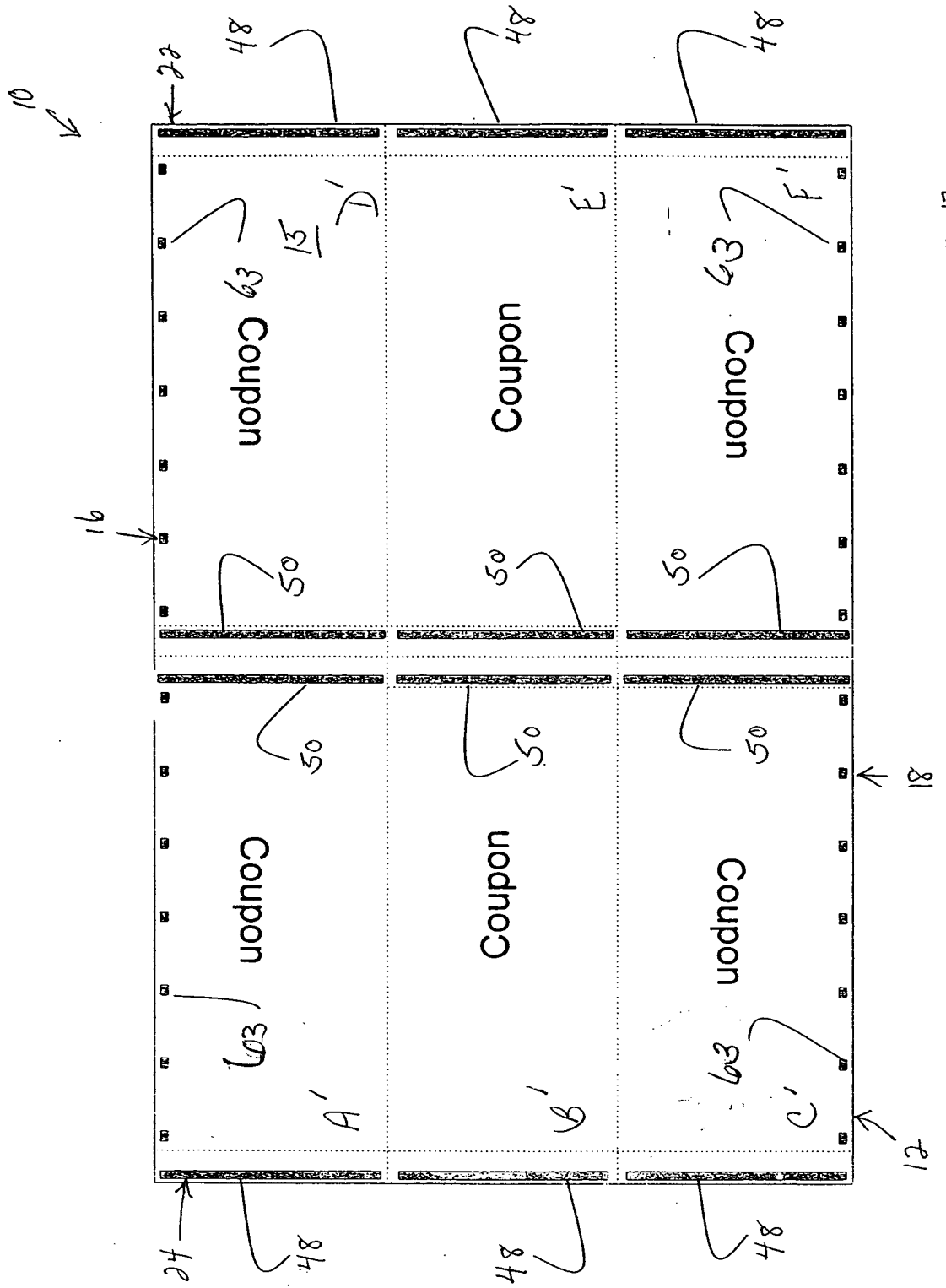
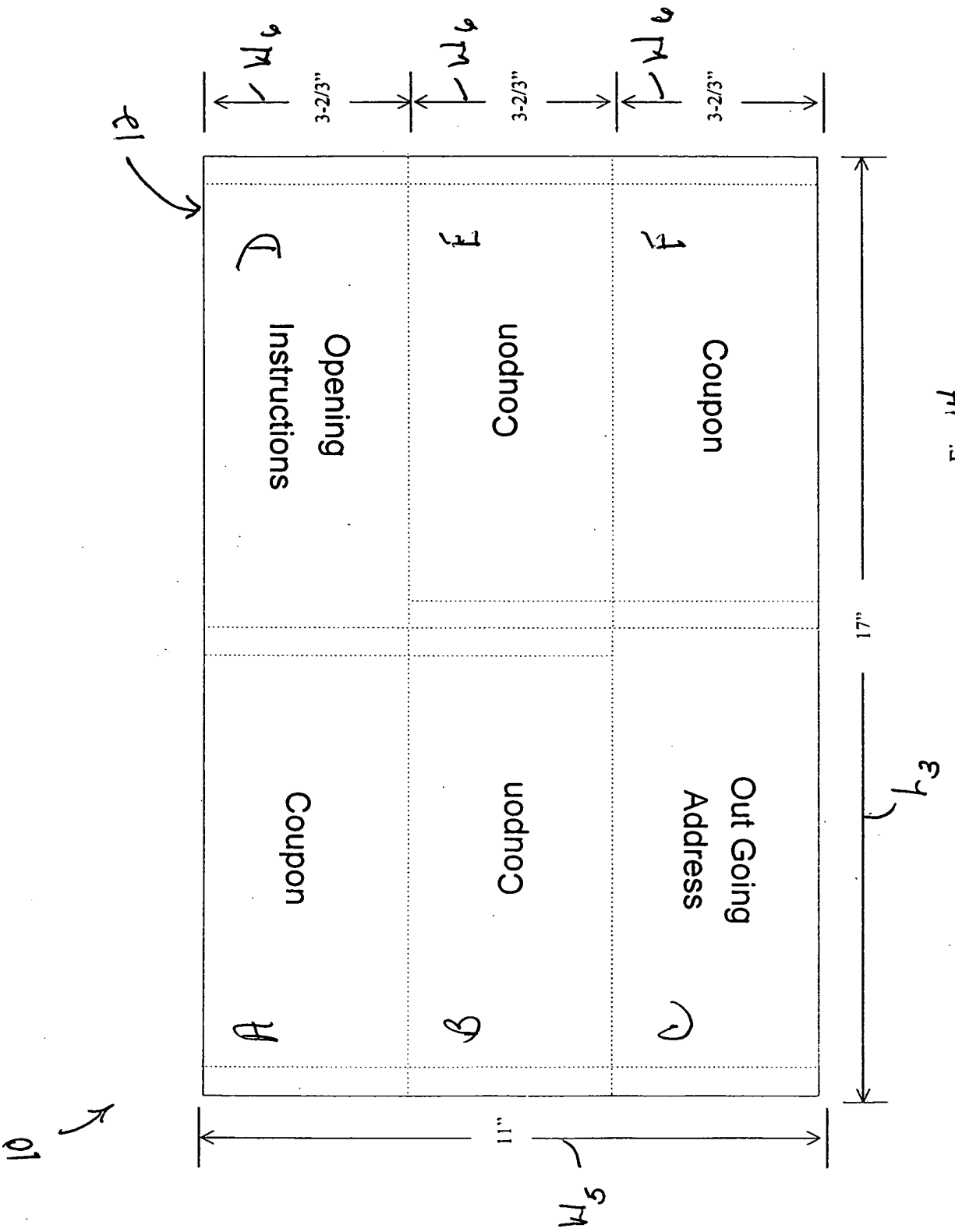
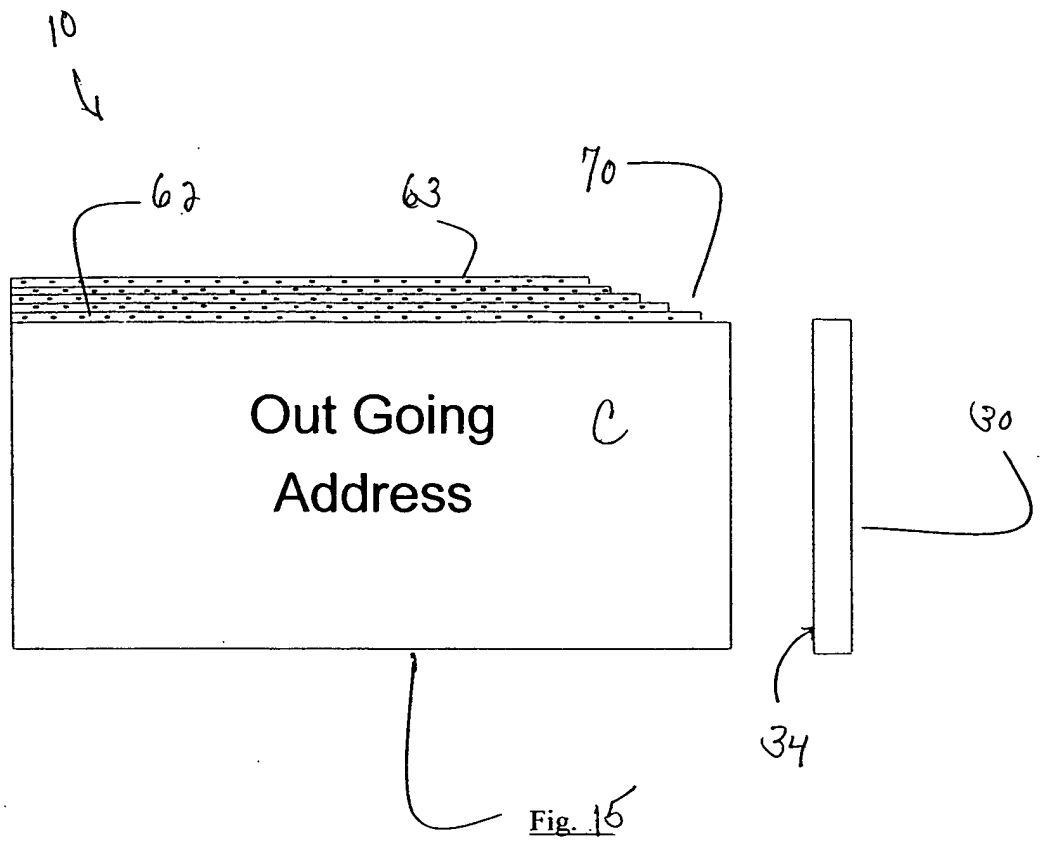


Fig. 1





400

PROVIDE A SINGLE PLY OF PAPER HAVING  
A LENGTH AND A WIDTH AND HAVING FIRST  
AND SECOND SURFACES WITH DATA PROVIDED  
THEREON

402

DEFINE A CENTRAL LINE OF CROSS FOLD  
PERFORATIONS TRANSVERSELY ACROSS PAPER  
PLY TO DIVIDE PAPER PLY IN HALF

404

DEFINE ONE OR MORE LINES OF LONGITUDINAL  
FOLD ASSIST PERFORATIONS ALONG PAPER PLY  
TO INTERSECT CROSS FOLD PERFORATIONS AND  
TO SEGMENT PAPER PLY INTO FOUR OR MORE  
PANELS

406

DEFINE ONE OR MORE LINES OF LONGITUDINAL  
TEAR-OFF PERFORATIONS ALONG PAPER PLY  
TO INTERSECT CROSS FOLD PERFORATIONS

408

DEFINE A HORIZONTAL STUB PORTION WITH A  
LINE OF LONGITUDINAL TEAR-OFF PERFORATIONS  
ADJACENT EACH LENGTHWISE EDGE OF PAPER PLY

410

DEFINE A VERTICAL STUB PORTION WITH A  
LINE OF TRANSVERSE TEAR-OFF PERFORATIONS  
ADJACENT EACH WIDTHWISE EDGE OF PAPER PLY

412

DISPOSE ON FIRST SURFACE ONE OR MORE  
DEPOSITS OF COHESIVE LONGITUDINALLY ALONG  
HORIZONTAL STUB PORTIONS AND ADJACENT ONE  
OR MORE LONGITUDINAL TEAR-OFF PERFORATIONS  
TO OUTLINE INBOARD PANELS

414

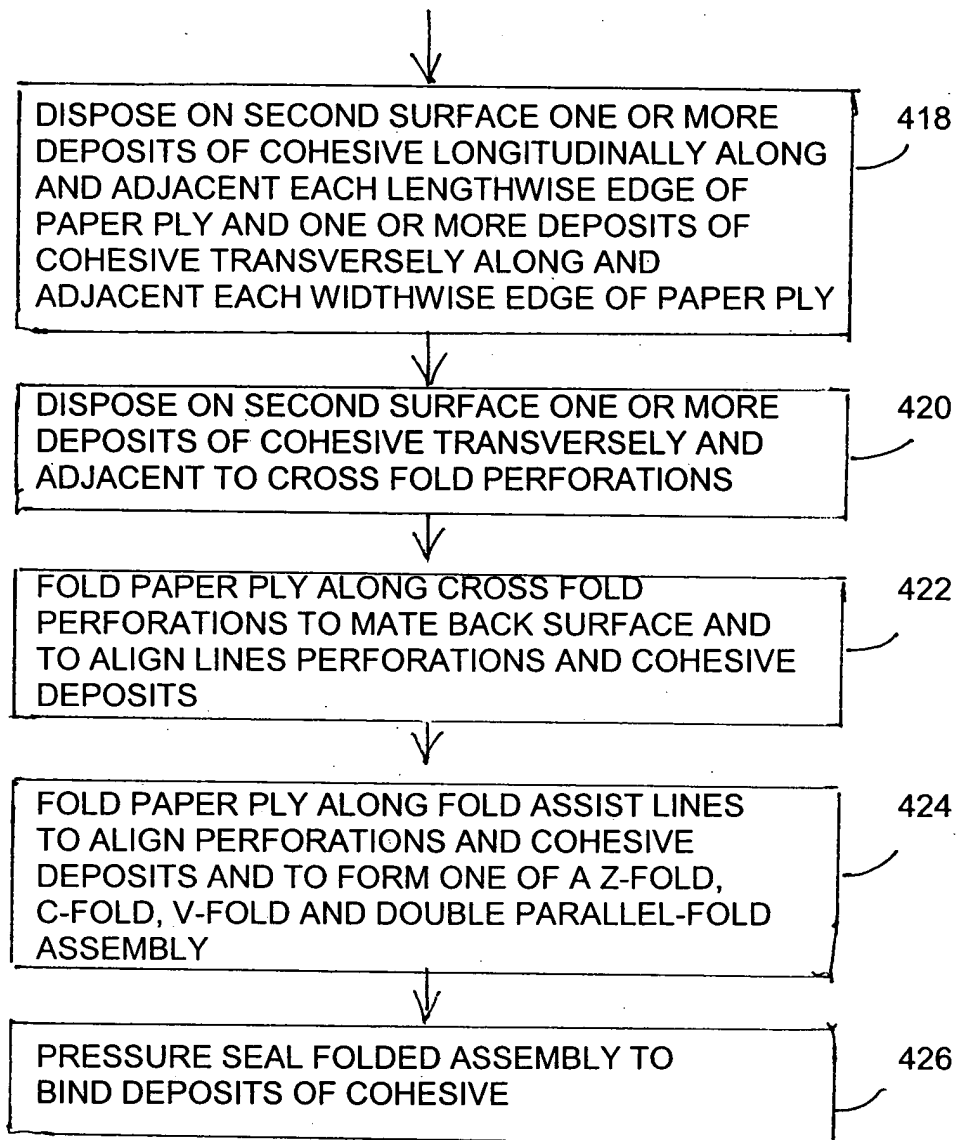
DISPOSE ON FIRST SURFACE ONE OR MORE  
DEPOSITS OF COHESIVE TRANSVERSELY ALONG  
VERTICAL STUB PORTIONS AND ADJACENT  
PORTIONS OF CROSS FOLD PERFORATIONS TO  
OUTLINE INBOARD PANELS

416

Fig. 16



400  
↓



**FIG. 16**

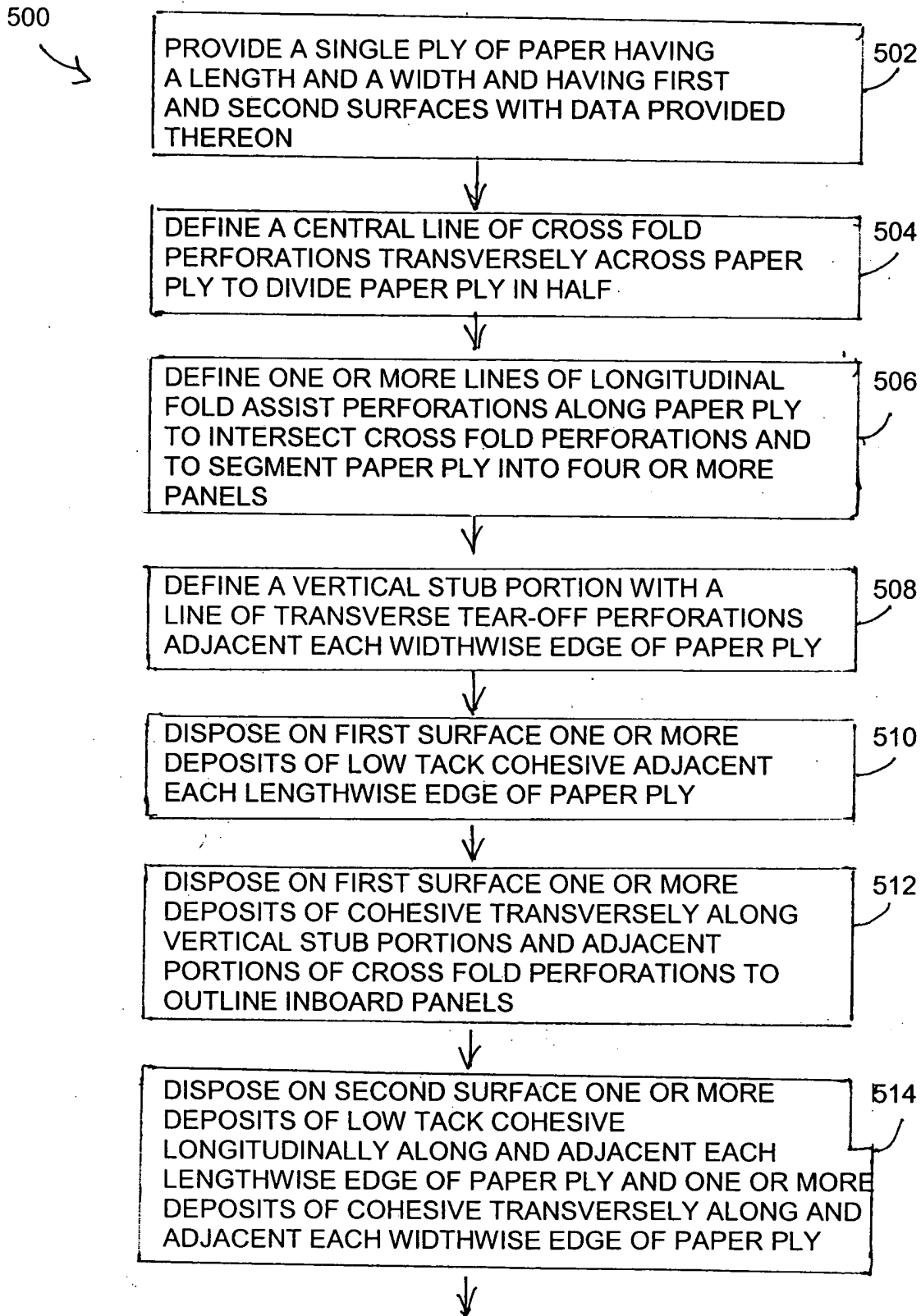
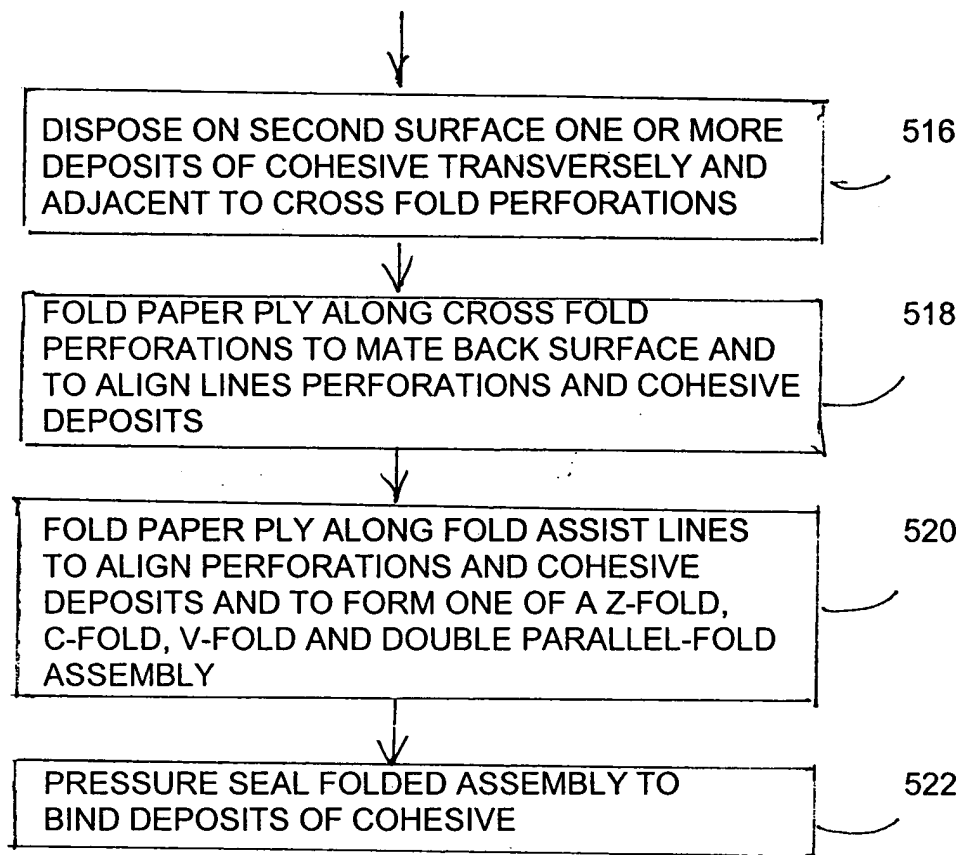


Fig. 17

500



**FIG. 17**